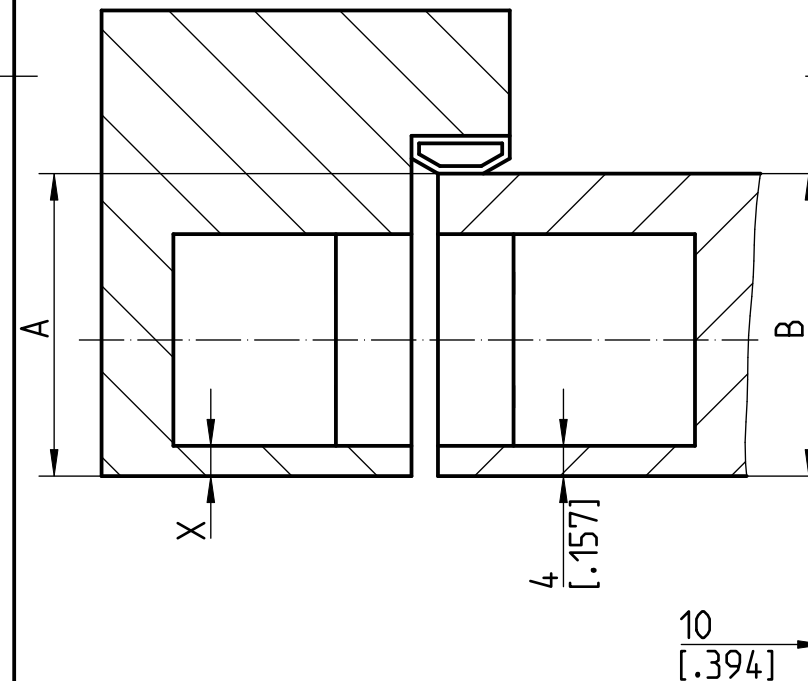


calculation of the routing:

Dimension A  
Dimension B

$$A-B+0.157''=\text{Dimension X}$$

the result must be a Dimension between 0.157'' and max. 0.236''



```
template
block frame
```

template  
door panel

|                    |          |                           |       |                                |          |                   |                                                                                                                           |                  |                 |         |  |
|--------------------|----------|---------------------------|-------|--------------------------------|----------|-------------------|---------------------------------------------------------------------------------------------------------------------------|------------------|-----------------|---------|--|
| Kunde:Standard USA |          |                           |       |                                |          |                   |                                                                                                                           |                  |                 |         |  |
| -x                 | -        | -                         | -     | Allgemeintoleranzen nach:<br>- |          |                   | Werkstoff:<br>-                                                                                                           |                  | Maßstab:<br>1:1 |         |  |
| -x                 | -        | -                         | -     |                                |          |                   |                                                                                                                           |                  |                 |         |  |
| -x                 | -        | -                         | -     | Gew.                           |          |                   | Benennung, Type:<br><br>Fr äsbild Blockzarge<br>TECTUS TE340/440-3D US<br><div>(a)</div><br>Dokumenttype: Bohr-/Fr äsbild |                  |                 |         |  |
| -x                 | -        | -                         | -     |                                | Datum    | Name              |                                                                                                                           |                  |                 |         |  |
| -x                 | -        | -                         | -     | Gez.                           | 26.05.20 | Kirsch.           |                                                                                                                           |                  |                 |         |  |
| -x                 | -        | -                         | -     | Gepr.                          | 11.09.25 | Lier.             |                                                                                                                           |                  |                 |         |  |
| -x                 | -        | -                         | -     | Lebenszyklusphase:             |          |                   |                                                                                                                           |                  |                 |         |  |
| -x                 | -        | -                         | -     | Serie                          |          |                   | Dokumenttype: Bohr-/Fr äsbild                                                                                             |                  |                 |         |  |
| -x                 | -        | -                         | -     | Ersatz für/durch:              |          |                   | Verkaufs.-Nr.:                                                                                                            |                  | Proje. M.       | Format: |  |
| -x                 | -        | -                         | -     | -                              |          |                   | -                                                                                                                         |                  |                 | A3      |  |
| -x                 | -        | -                         | -     |                                |          |                   | Zeichnungs.-Nr.:                                                                                                          |                  | Blatt:          |         |  |
| ax                 | 1        | Artikel Type war TE340-3D |       | 11.09.25                       | Kirsch   | <b>SIMONSWERK</b> |                                                                                                                           | 5 400605 0 00000 |                 | 4       |  |
| Zust.              | Änderung |                           | Datum | Name                           |          |                   |                                                                                                                           |                  |                 |         |  |